

PROCESSING AREA	NUMBER OF FAULTS	PRIORITY
Punching machine A	223	1
Punching machine B	34	4
Punching machine C	17	9
Welder 1	2	10
Welder 2	34	5
Welder 3	65	3
Welder 4	72	2
Surface treatment	25	7
Painter	19	8
Packing and forwarding	31	6
Total	522	

FIGURE 4.81
Table for drawing up a Pareto diagram.